



New to  
Range

**Fully prepared for  
sustainable Volvo I-Shift  
transmission repairs.**



# The Specialist with multi-sector expertise.

When it comes to choosing the best parts or services, you need the right partner. One with outstanding OE heritage you can trust, combined with the forwardthinking vision to shape what comes next. ZF Aftermarket has the experience to deliver what your business needs.

ZF Aftermarket's extensive Service Network provides truly comprehensive integrated services for the entire driveline and chassis system as well as for active and passive safety technology from a single source as well as the OE-quality repair components.

ZF Service Network partners and their field service and workshop technicians have cumulated a wealth of experience across a variety of mechanical engineering environments, gained through ZF apprenticeships and from other specialist operators and OEMs. It is this breadth of expertise that enables ZF Service Network to provide a bespoke solution for its customers, across multiple industries and products.

Ask for your transmission repair at ZF Service Partners



## Volvo I-Shift Transmission Repair Parts.

Part No	Ref. No	Description
0073.201.001	20532210 20771311	3rd Gear, main shaft
0073.301.001	20540062 22219261	2nd Gear, main shaft
0073.301.002	20483434	3rd Gear, 39 teeth, countershaft
0073.301.003	20532217 22763342	Pulley, reverse gear
0073.301.004	20544781	2nd Gear, 28 teeth, countershaft
0073.301.005	20761840 20776783 20854441 21521416 21521912	Constant Gear, 31 teeth, main shaft
0073.301.006	20854437 1521422	4th Gear, 44 teeth, countershaft
0073.301.008	1654088 21652566	Needles Bearing, transmission input shaft, manual transmission
0073.301.009	1656116	Needles Bearing, transmission input shaft, manual transmission
0073.301.010	21170624 21652604	Bearing, transmission output shaft, manual transmission
0073.301.011	21016548	Oil Pipe, oil distributor shaft, planetary gearbox
0073.301.012	20483426	Seal, transmission input shaft, manual transmission
0073.301.013	20773853	Output flange, automatic transmission
0073.301.014	20544785	Countershaft, 19/12 teeth, manual transmission
0073.301.015	20544787	Countershaft, 19/12 teeth, manual transmission
0073.301.016	20739229	Main Shaft, 23 teeth, manual transmission
0073.301.017	20771702	Transmission Input Shaft, manual transmission
0073.301.018	20532220	Synchronizer Body, 2nd/3rd, manual transmission
0073.301.019	20532224	Gearshift Sleeve, 1st/2nd/3rd, manual transmission
0073.301.020	20760512	Gearshift Sleeve, manual transmission
0073.301.021	20760515	Synchronizer cone, splitter group

Part No	Ref. No	Description
0073.301.022	21482847	Synchronizer Cone, speed change gear
0073.301.023	1521438 28171737	Synchronizer Ring, 3rd/4th, manual transmission
0073.301.024	1673540	Gearshift Sleeve, manual transmission
0073.301.025	1673541	Synchronizer cone, splitter group
0073.301.026	21511649	Shifting fork
0073.301.109	20532215 20906486	1st Gear, 46 teeth, main shaft
5961.307.861	20779040	Filter
0073.298.014	8172752	3rd speed gear kit (35T.)
0073.298.019	21091933	Repair kit w/retarder
0073.298.020	21091934	Repair kit w/out retarder
0073.298.022	20366958	3rd speed gear kit (33-28T.)
0073.298.037	20532210	3rd speed gear kit (35T.)
0073.298.040	2246167	Synchro kit 3rd speed & constant
0073.298.041	2246168	Synchro kit 3rd speed & constant
0073.298.042	2246173	Synchro kit 1st speed
0073.298.043	2246171	Synchro kit 2nd-3rd speed
0073.298.044	2246172	Synchro kit 2nd-3rd speed

For further kits and repair parts please consult [zf.com/aftermarket/catalog](http://zf.com/aftermarket/catalog)

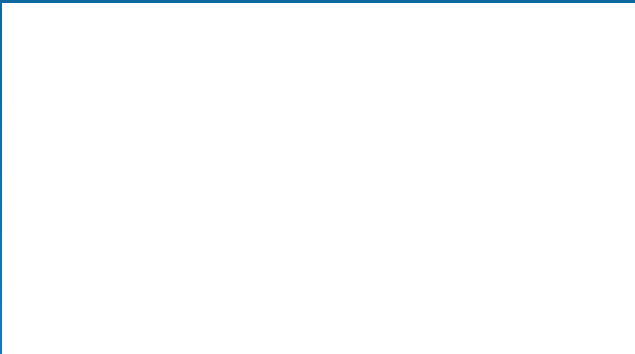


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